

Instruction Sheet

SOUTHERN CROSS

Power Pumps - 1½ in. x 1¾ in. & 1¾ in. x 1¾ in.

Location: The pump should be located as near the source of supply as possible, but if sufficiently large suction piping is used the pump may be as much as 200 or 300 ft. away. However, the suction lift from the surface of the water being pumped to the centre line of the pump must not be more than 18 ft., including friction.

Foundation: The pump should be mounted on a level and firm foundation.

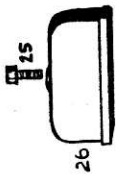
Piping: Run all piping in as direct a line as possible; avoid all unnecessary turns; see that all joints and connections are tight, and if the pump lines are long, use a larger size pipe than that for which the pump is screwed. This will reduce friction and so reduce the load on the pump. Where a long pipe line is used for either the suction or discharge, fit a union or flanges into line close to the pump for ease of uncoupling the pump if it ever has to be moved.

Suction Pipe: The suction pipe should never be smaller than the size of the suction screwing of the pump, and, if very long, it should always be larger. In laying the suction pipe a uniform grade should be maintained throughout to avoid air pockets, and, if possible, the pipe should have a drop of not less than 6 in. in every 100 ft. length towards the source of supply.

Check Valves: A check valve should be fitted at or near the pump in the discharge pipe to relieve the pump valves of the back pressure of water in the discharge pipe.

Also it will enable work to be carried out on the pump without the water draining back out of the discharge pipe.

Warning: Under no circumstances should a gate or globe valve be fitted in the discharge instead of a check valve, as the pump would be damaged if it was ever started with the gate valve or globe valve closed.



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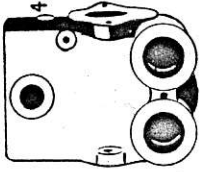


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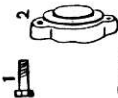


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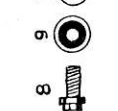
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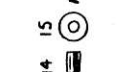
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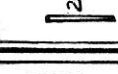
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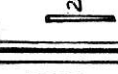
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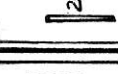
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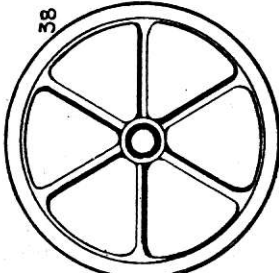
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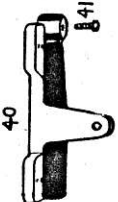
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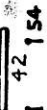


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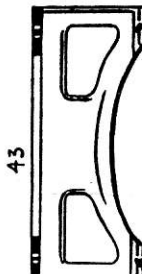
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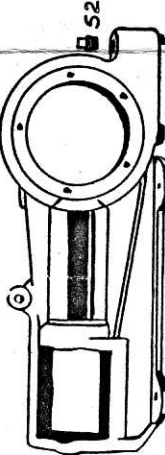
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PARTS LIST

Symbol No.		Name of Part
1½" x 1¾"	1¾" x 1¾"	
NV-A1	NV-A1	Cylinder Cover Bolt
NV-A2	NV-A2	Cylinder Cover
NV-A3	NV-A3	Cylinder Cover Gasket
NV-A4	NV-B4	Cylinder
NV-A5	NV-B5	Cylinder Liner
NV-A6	NV-B6	Piston Rod
NV-A7	NV-A7	Cylinder Gasket
NV-A8	NV-A8	Bucket Leather Bolt

PARTS LIST

Symbol No.		Name of Part
1½" x 1¾"	1¾" x 1¾"	
NV-A9	NV-B9	Bucket Leather
NV-A10	NV-B10	Spacer
NV-A11	NV-A11	Bucket Leather Nut
NV-A12	NV-A12	Cylinder Bolt
NV-A13	NV-B13	Gland
NV-A14	NV-A14	Gland Sleeve
NV-A15	NV-A15	Gland Nut
NV-A16	NV-A16	Gland Packing

PARTS LIST

Symbol No.		Name of Part
1½"x1¾"	1¾"x1¾"	
NV-A17	NV-A17	Baffle Leather
NV-A18	NV-A18	Oil Seal
NV-A19	NV-A19	Piston
NV-A20	NV-A20	Gudgeon Pin
NV-A21	NV-A21	Eccentric Strap
NV-A22	NV-A22	Eccentric
NV-A23	NV-A23	Main Shaft
NV-A24	NV-A24	Tapered Pin
NV-A25	NV-B25	Dome Bolt
NV-A26	NV-B26	Dome
NV-A27	NV-A27	Valve Rubber Screw
NV-A28	NV-A28	Valve Spring
NV-A29	NV-A29	Valve Washer
NV-A30	NV-B30	Valve Rubber
NV-A31	NV-B31	Valve Insert
24 NV-A32	NV-A32	Dome Gasket
NV-A33	NV-A33	Priming Plug (½ in. B.S.P.)
NV-A34	NV-A34	Valve Cover Gasket
NV-A35	NV-A35	Valve Cover
NV-A36	NV-A36	Valve Cover Strap
NV-A37	NV-A37	Valve Cover Bolt
NV-A38	NV-A38	Flywheel
NV-A39	NV-A39	Flywheel Screw
NV-A40	NV-A40	Motor Base
NV-A41	NV-A41	Motor Base Screw
NV-A42	NV-A42	Motor Base Pin
NV-A43	NV-A43	Pump Base
NV-A44	NV-A44	Bearing Screw
NV-A45	NV-A45	Oil Seal Plug
NV-A46	NV-A46	Long Bearing
NV-A47	NV-A47	Short Bearing
NV-A48	NV-A48	Bearing Gasket
NV-A49	NV-A49	Crankcase
NV-A50	NV-A50	Crankcase Bolt
NV-A51	NV-A51	Draining Plug (1/8 in. B.S.P.)
NV-A52	NV-A52	Filler Plug (¼ in. B.S.P.)
NV-A53	NV-A53	Snifter Plug (1/8 in. B.S.P.)
NV-A54	NV-A54	Split Pin for Motor Base Pin